



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

K10003
Job Sheet 170897



Part No: K10003

Job Qty: 4 ea

Part Name: Saddles



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/23/18

Job Tracking No:

Due Date: 2/16/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV H IPP:1 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF IPP : J 06-07-25 As per DSI 9344
JLM IPP : K 06.11.17 Per K10003 Rev C KJ IPP : L 07.01.12 Document Record for copying bluefile rmv KJ IPP
Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified: IPP N 09.01.27 DSI 9418 rev B EC verified:DD IPP
Rev:O 11.03.11 per dsi9536 DD verf:EC IPP REV:P 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/16/18	0.00	0.00	Start Up Stores/Pkg-1		 MAR 16 2018
110	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging1-5		 MAR 16 2018
120	QC	4 pcs		2/16/18	0.00	0.00	QC4		 Smb
125	DC	4 pcs		2/16/18	0.00	0.00	DC		 Smb
130	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging3-2		 Smb
140	QC21-FG	4 Ea		2/16/18	0.00	0.00	QC21		 fgl39

Part Op 125 - Create White labels only per PPP K10003 CHG 0010
Descriptions:



Container No: S052353



Part: K10003

Job No: 170897

Serial No/Batch: S052353

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/16/18

001624

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A	Bolt	32 Ea (8 ea)	90-Start up Operation	
AN4-6A	Bolt	64 Ea (16 ea)	90-Start up Operation	
AN4C46A	Bolt	16 Ea (4 ea)	90-Start up Operation	
AN6-12A	Bolt	32 Ea (8 ea)	90-Start up Operation	
D2570	Bushing	96 Ea (24 ea)	90-Start up Operation	
D2571	Saddle, Fwd, Out	4 Ea (1 ea)	90-Start up Operation	
D2572	Saddle, Fwd, In	4 Ea (1 ea)	90-Start up Operation	
D2573	Saddle, Aft, Out	4 Ea (1 ea)	90-Start up Operation	
D2574	Saddle, Aft, In	4 Ea (1 ea)	90-Start up Operation	
D2747	Set Screw	16 Ea (4 ea)	90-Start up Operation	
D2876	Saddle Spacer	8 Ea (2 ea)	90-Start up Operation	
D2877	Saddle Spacer	8 Ea (2 ea)	90-Start up Operation	
D3405-041	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	
D3405-043	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	
D3407-041	Tow Ring	4 Ea (1 ea)	90-Start up Operation	
D3417-5	Washer	8 Ea (2 ea)	90-Start up Operation	
D3456-1	Washer	4 Ea (1 ea)	90-Start up Operation	
D3533-1	Set Screw	8 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	
MS21043-4	Nut	20 Ea (5 ea)	90-Start up Operation	
NAS1149D0463J	Washer	128 Ea (32 ea)	90-Start up Operation	
NAS1149D0663J	Washer	32 Ea (8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-51A	32	222	0
	AN4-6A	64	741	0
	AN4C46A	16	229	0
	AN6-12A	32	365	0
	D2570	96	703	0
	D2571	4	26	0
	D2572	4	23	0
	D2573	4	19	0
	D2574	4	14	0
	D2747	16	124	0
	D2876	8	5	0
	D2877	8	22	0
	D3405-041	4	43	0
	D3405-043	4	38	0
	D3407-041	4	22	0
	D3417-5	8	63	0
	D3456-1	4	77	0
	D3533-1	8	30	0
	MS21042L4	96	3,513	0
	MS21043-4	20	831	0
	NAS1149D0463J	128	4,644	0
	NAS1149D0663J	32	1,558	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001624	FM137951-3	AN4-51A	Bolt		ST340	15
001624	S051342	AN4-51A	Bolt	S044185	OVER003	17
001624	S051340	AN4-6A	Bolt	s019399	ST345	64
001624	S006302	AN4C46A	Bolt		FG	6
001624	S051335	AN4C46A	Bolt	s006303	ST341	10
001624	S051254	AN6-12A	Bolt	s024842	ST335	32
001624	S042494	D2570	Bushing	S042491	ST008	32
001624	S050995	D2570	Bushing	s043547	ST008	64
001624	S036736	D2571	Saddle, Fwd, Out	S036733	ST397	1
001624	S050814	D2571	Saddle, Fwd, Out	S043563	ST397	3
001624	S050815	D2572	Saddle, Fwd, In	S043561	ST397	4
001624	S050816	D2573	Saddle, Aft, Out	S038662	ST398	4
001624	S038658	D2574	Saddle, Aft, In	S038657	ST398	1
001624	S050988	D2747	Set Screw	s031307	ST010	16
001624	S050969	D2877	Saddle Spacer	s042020	ST013	8
001624	S050840	D3405-041	Ground Handling Lug	S026304	ST529	4
001624	S050819	D3405-043	Ground Handling Lug	S048816	ST529	4
001624	S050826	D3407-041	Tow Ring	S043180	ST530	4
001624	S017165	D3417-5	Washer	S017164	ST034	1
001624	S050955	D3417-5	Washer	S049482	ST034	7
001624	S024011	D3456-1	Washer	s011330	ST036	1
001624	S025375	D3456-1	Washer	s011330	ST036	2
001624	S050941	D3456-1	Washer	s012112	ST036	1
001624	S050922	D3533-1	Set Screw	s019132	ST038	8
001624	S049077	MS21042L4	Nut	S035929	PKG	9
001624	S050915	MS21042L4	Nut	s045901	ST303	87
001624	S016503	MS21043-4	Nut		ST302	9
001624	S050908	MS21043-4	Nut	s038086	ST302	11
001624	S050875	NAS1149D0463J	Washer	s027736	ST263	128
001624	S050863	NAS1149D0663J	Washer	s024481	ST263	32

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/14/18 11:09 AM dart.quirion.sonia



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001624	FM137951-3	AN4-51A	Bolt		ST340	15
001624	S051342	AN4-51A	Bolt	S044185	OVER003	17
001624	S051340	AN4-6A	Bolt	s019399	ST345	64
001624	S006302	AN4C46A	Bolt		FG	6
001624	S051335	AN4C46A	Bolt	s006303	ST341	10
001624	S051254	AN6-12A	Bolt	s024842	ST335	32
001624	S042494	D2570	Bushing	S042491	ST008	32
001624	S050995	D2570	Bushing	s043547	ST008	64
001624	S036736	D2571	Saddle, Fwd, Out	S036733	ST397	1
001624	S050814	D2571	Saddle, Fwd, Out	S043563	ST397	3
001624	S050815	D2572	Saddle, Fwd, In	S043561	ST397	4
001624	S050816	D2573	Saddle, Aft, Out	S038662	ST398	4
001624	S038658	D2574	Saddle, Aft, In	S038657	ST398	1
001624	S052351	D2574	Saddle, Aft, In	S046937	ST398	3
001624	S050988	D2747	Set Screw	s031307	ST010	16
001624	S052020	D2876	Saddle Spacer	S051517	ST013	8
001624	S050969	D2877	Saddle Spacer	s042020	ST013	8
001624	S050840	D3405-041	Ground Handling Lug	S026304	ST529	4
001624	S050819	D3405-043	Ground Handling Lug	S048816	ST529	4
001624	S050826	D3407-041	Tow Ring	S043180	ST530	4
001624	S017165	D3417-5	Washer	S017164	ST034	1
001624	S050955	D3417-5	Washer	S049482	ST034	7
001624	S024011	D3456-1	Washer	s011330	ST036	1
001624	S025375	D3456-1	Washer	s011330	ST036	2
001624	S050941	D3456-1	Washer	s012112	ST036	1
001624	S050922	D3533-1	Set Screw	s019132	ST038	8
001624	S049077	MS21042L4	Nut	S035929	PKG	9
001624	S050915	MS21042L4	Nut	s045901	ST303	87
001624	S016503	MS21043-4	Nut		ST302	9
001624	S050908	MS21043-4	Nut	s038086	ST302	11
001624	S050875	NAS1149D0463J	Washer	s027736	ST263	128
001624	S050863	NAS1149D0663J	Washer	s024481	ST263	32

+ 50

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/16/18 1:37 PM dart.quirion.sonia

5.0 PARTS LIST

5.1 Skidtube Installations with Standard Wearshoes

Item	634 -011	634 -015	634 -041	634 -045	634 -047	641 -011	Part Number	Description
	X						D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X					D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X				D205-634-041	SKIDTUBE
		1		X			D205-634-045	SKIDTUBE
					X		D205-634-047	WEARSHOE KIT
1	1	1				X	D205-641-011	GROUND HANDLING KIT
1			1				D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1			D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16			D2594-1	* PLUG
2B			16	16			D2594-3	* O-RING
3			1	1			D2855	* AFT CAP
4			2	2			AN3-5A	* BOLT
5			2	2			NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
7A			1	1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
8A			1	1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
9A			1	1	1		D3564-13	* WEARSHOE
10			50	50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50			ALS4-1032-130	* INSERT
13			2	2			ALS4-1032-225	* INSERT
20	1	1					D2571	SADDLE, FWD OUTSIDE
21	1	1					D2572	SADDLE, FWD INSIDE
22	1	1					D2573	SADDLE, AFT OUTSIDE
23	1	1					D2574	SADDLE, AFT INSIDE
24	8	8					AN4-51A	BOLT
25	16	16					D2570	BUSHINGS
26	8	8					MS21042L4	NUT (OR MS21042-4)
27	8	8					AN6-12A	BOLT
28	8	8					NAS1149D0668J	WASHER (AN960JD616)
29	16	16					AN4-6A	BOLT
30	32	32					NAS1149D0463J	WASHER (AN960JD416)
31	16	16					MS21042L4	NUT (OR MS21042-4)
32	4	4					D2747	SET SCREW
33	2	2					D3533-1	SET SCREW
40	1	1					D3407-041	TOW RING (REPLACES D2968-041)
41	1	1					D3456-1	WASHER
43	1	1					MS21043-4	NUT
44	2	2					D3417-5	WASHER
50						1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51						1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52						4	AN4C46A	BOLT
53						8	D2570	BUSHING
54						4	MS21043-4	NUT (OR MS21042-4)
60	2	2					D2876	SADDLE SPACER
61	2	2					D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE